

PLC

RS485 A (115Kb/s)

RS485 B

O A/OK (source_out 24Vdc/1Amp)

O B/REJECT (source_out 24Vdc/1Amp)

IN 0/START (Pulse_IN /10mS-min)

+24VDC (MAX/1.5Amp)

GND

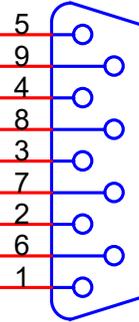
(source_out 24Vdc/1Amp)

PC

Bluetooth-BLE-802.15.1:



O_B	O_A	Status
0	0	Wait
1	0	Leak_KO
0	1	Test_Ok
1	1	Test_Run



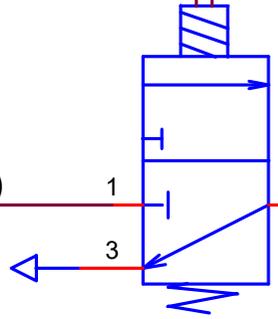
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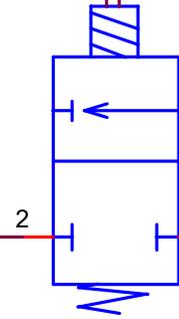
GENTLY TIGHTEN



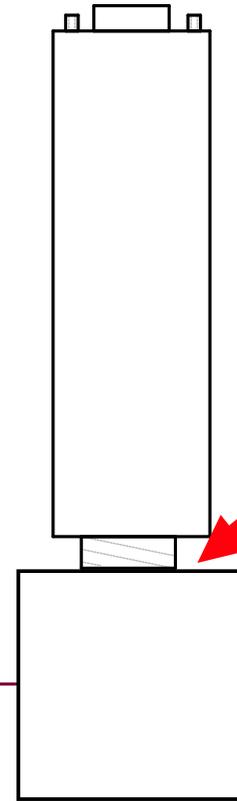
6BAR(MAX)



FILLING



TEST



TEST